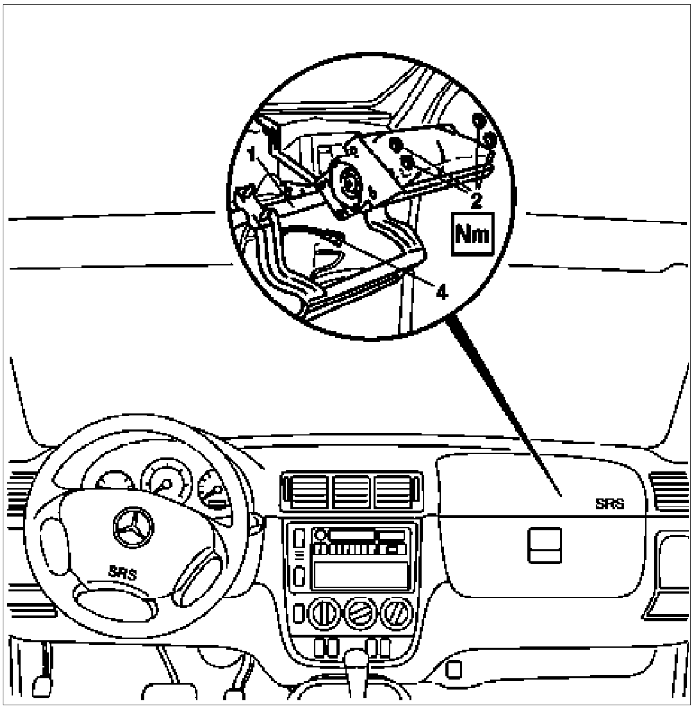
AR91.60-P-0680GH	Remove/install passenger airbag unit	27.2.01

MODEL 163.113 /128 /136 /154 /157 /172 /174 /175

up to 31.08.01

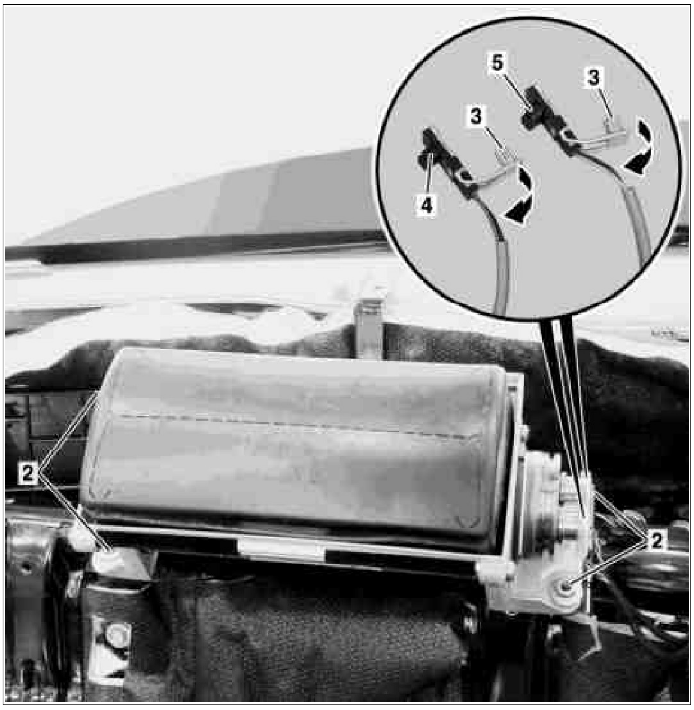
1 *Instrument panel*
2 *Self-locking nuts*
4 *Connector*



P91.60-2371-12

as of 01.09.01

2 *Self-locking nuts*
3 *Lock*
4 *Connector*
5 *Connector*



P91.60-2337-12

	Remove/Install		
Danger!	**Risk of injury.** Injuries may result when performing testing or repair work on airbag or emergency tensioning retractor units.	Store airbag unit with deployment face up, do not subject to temperatures above 100 °C. When working on these units, disconnect the power supply.	AS91.00-Z-0001-01A
	Instructions for performing repair, body work and welding on vehicles with airbags and ETR units	Models 129 as of 1.7.93, 163, 168, 170, 202 as of 1.7.93, 208, 210, 414, 638, 690.6, 901, 902, 903, 904, 905 Model 461 with engine 602.983 Model 463 up to 30.11.00 ModelS WD141, WD241, WD341, WD641, WD741, XD141, XD241, XD341, XD441, XD541, XD641, XD741, YD141, YD241, YD341, YD441, YD541, YD641, YD741	AH91.00-P-0002-01B

i	Legal regulations on handling and storing airbags and emergency tensioning retractors	Models 124, 129, 140, 163, 168, 170, 202, 203, 208, 209, 210, 211.004/ 006/ 016/ 061/ 065/ 070, 215, 220, 230, 314, 316, 318, 414, 461, 463, 638, 668, 670, 690.6, 901, 902, 903, 904, 905, 950, 952, 953, 954, 970, 972, 974, 975, 976 Model WD141, WD241, WD341, WD641, WD741, XD141, XD241, XD341, XD441, XD541, XD641, XD741, YD141, YD241, YD341, YD441, YD541, YD641, YD741	AH91.00-P-0004-01A
o	Notes on disposing of airbag and emergency tensioning retractor units	All models	OS91.00-P-0001-01A
1	Disconnect ground cable of battery	To prevent unintended contact, insulate the ground lead cable lug.	AR54.10-P-0003A
2	Remove instrument panel		AR68.10-P-1000GH
3.1	Open lock (3) on both plugs (4, 5)	i As of 01.09.01.	
4	Detach plugs (4, 5) from squib	i Up to 31.8.01, only one plug (4) is present. i **Installation:** Plug/s must audibly latch. As of 01.09.01: Close lock (3) on plugs after latching.	
5	Slacken self-locking nuts (2) from the front passenger airbag	Nm	*BA91.60-P-1003-01A
6	Remove front passenger airbag		
7.1	Render airbag units unusable	i Only if airbag unit is replaced.	AR91.60-P-0611A
8	Install in the reverse order		
9	Carry out diagnosis		
a	Airbag (AB) electrical system test	i up to 30.11.99. i As of 1.12.99: Perform diagnosis with STAR DIAGNOSIS.	AD91.60-P-6000GH

Nm Airbag

Number	**Designation**		**Model 163**
BA91.60-P-1003-01A	Nut of front passenger airbag unit to instrument panel mounting	Nm	8